

Fig. 1

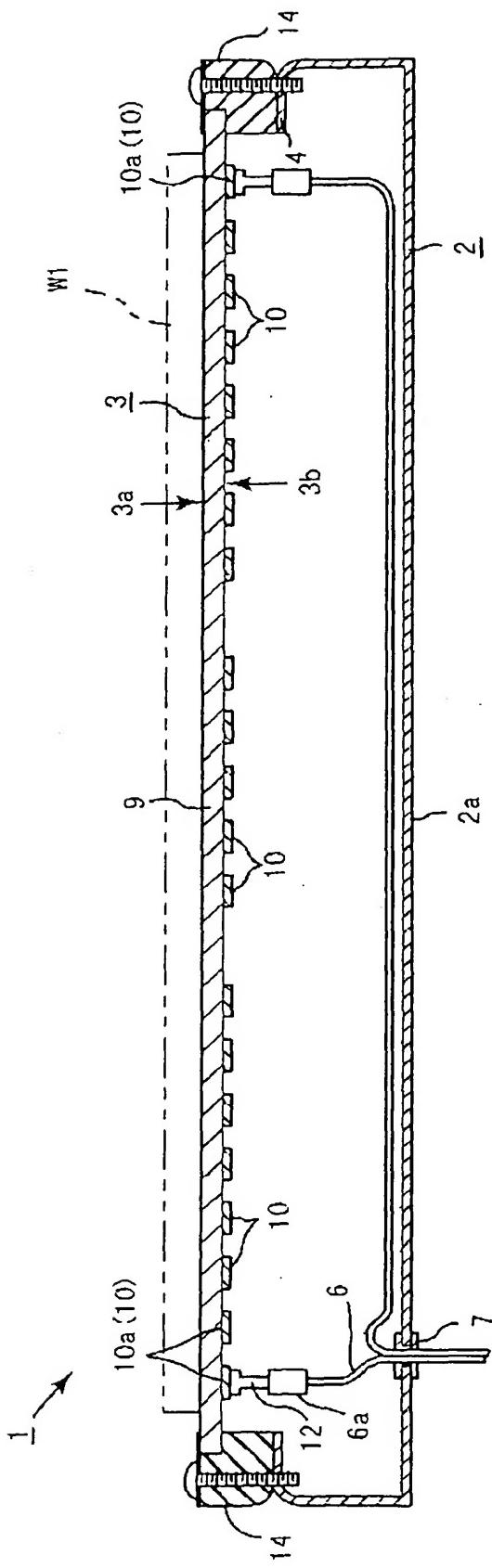


Fig.2

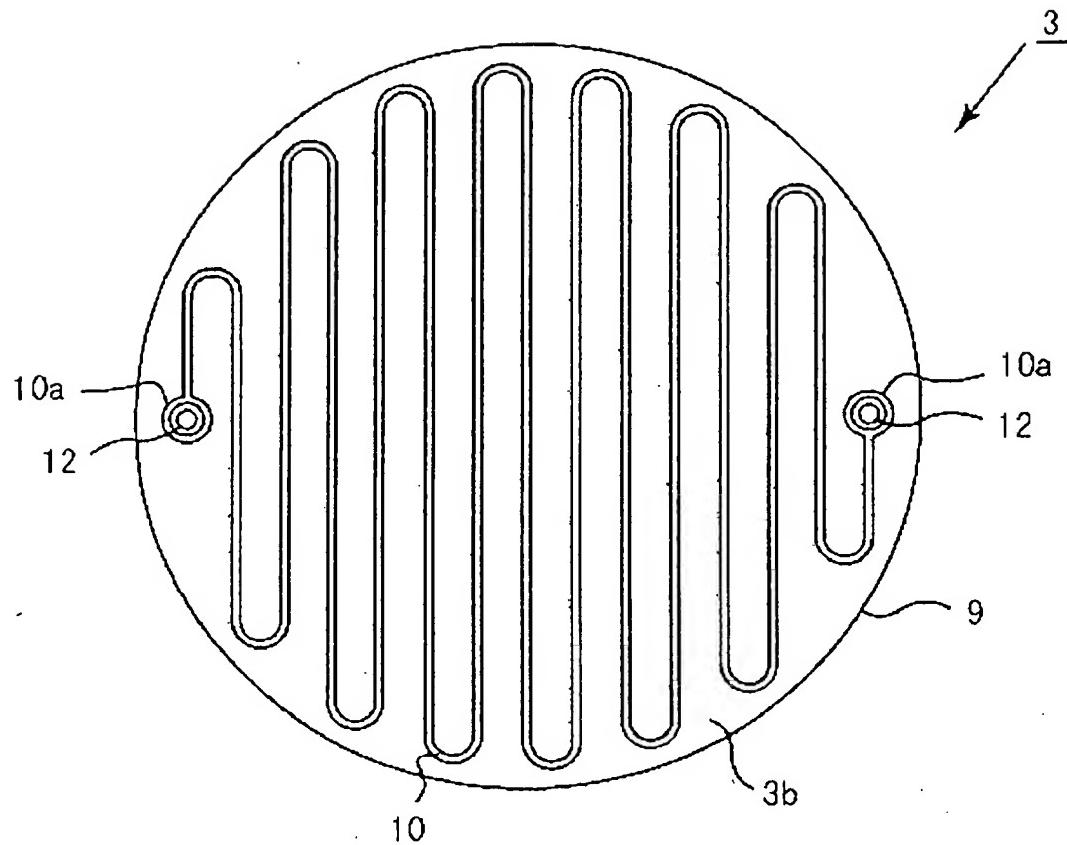


Fig.3

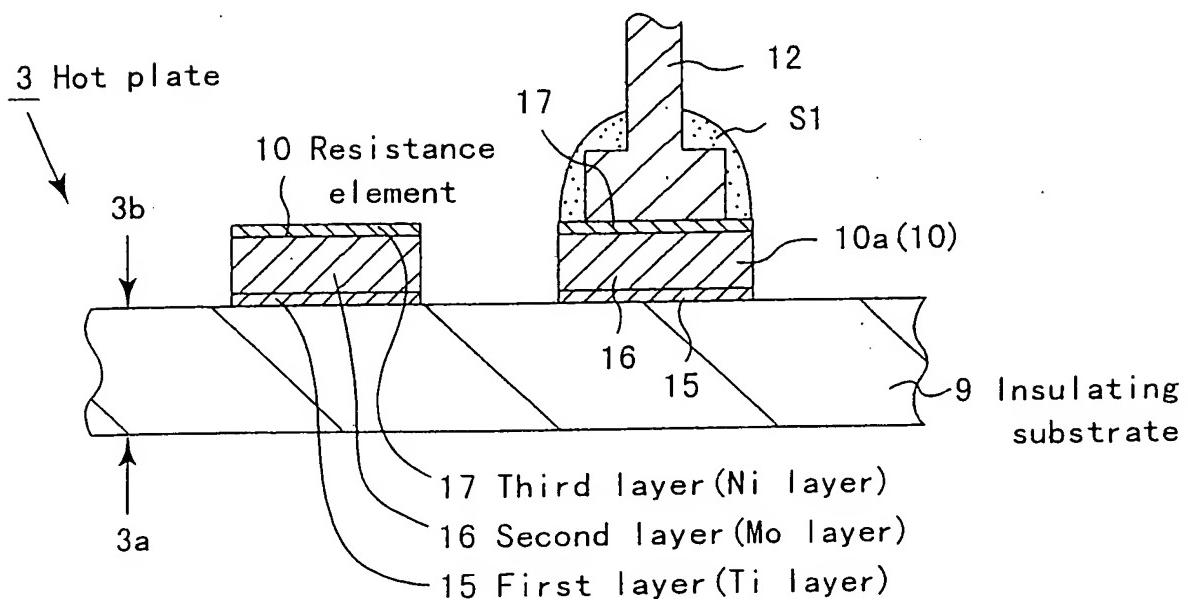
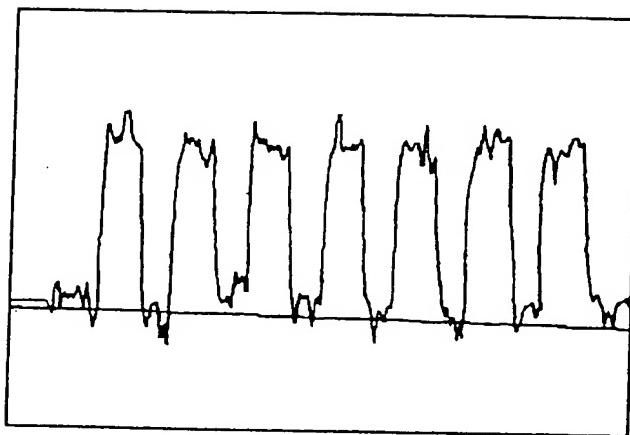


Fig.4

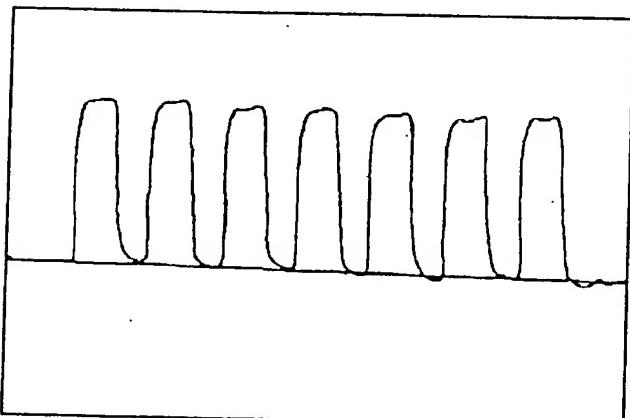
(a)

$\text{Ra}=0.5$



(b)

$\text{Ra}=0.1$



(c)

$\text{Ra}=0.03$

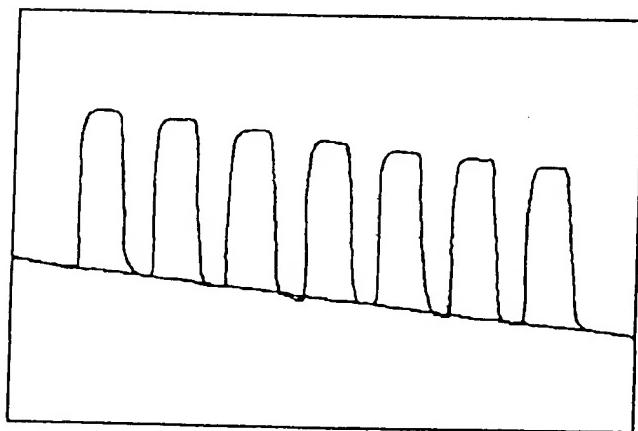
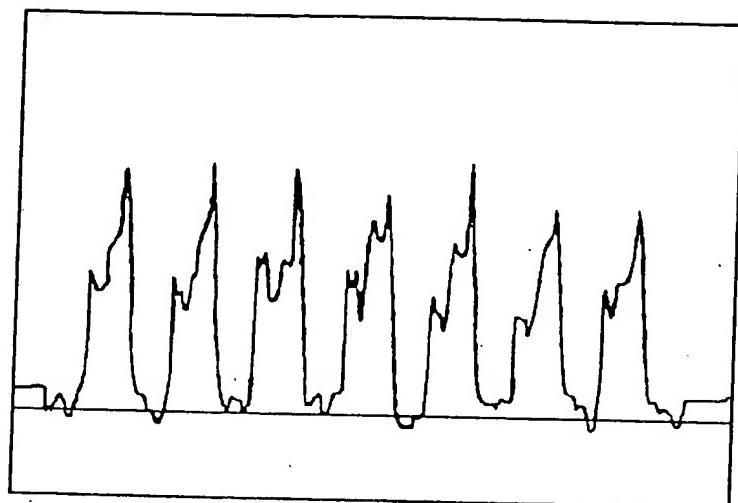


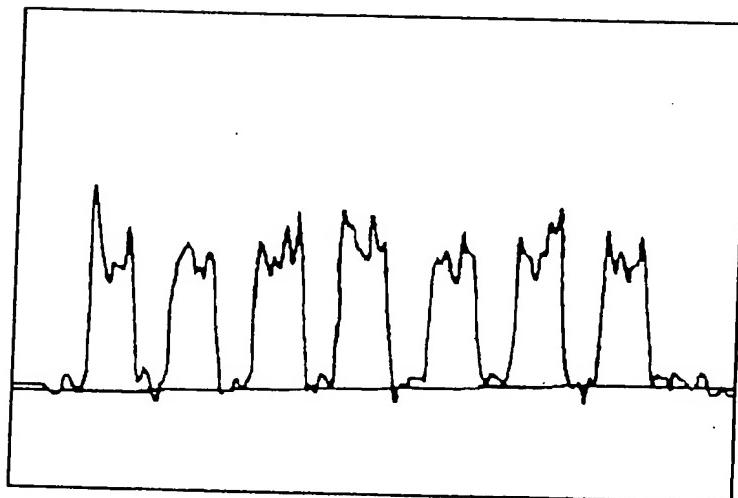
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction